DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

Docket No.: <u>2133 131USU</u> Customer No.: <u>27623</u>

As below named inventors, we hereby declare that:

Our residences, post of respective names.	office addresses and citi	zenships are as stated be	elow next to our
We believe we are the and for which a patent	original, and first joint in is sought on the inventi	nventors of the subject mon entitled:	atter which is claimed
APPARAT	TUS AND PROCESS FO	OR PRODUCING TUBES	OR RODS
the specification of whi	ch		
(check one) is	s attached hereto.		
0	vas filed on <u>April 6, 2006</u> or PCT International App and was amended on	as Application Serial N dication Number	o. <u>10/574,734</u> (if applicable).
We hereby state that w specification, including	e have reviewed and un the claims, as amended	derstand the contents of by any amendment refe	the above identified rred to above.
We acknowledge the di known to us to be mate Federal Regulations, §1	rial to the patentability o	S. Patent and Trademark f this application as defin	Office all information ed in Title 37, Code of
 (f), or Section 365(b) of rights certificate(s) or Security of Se	any foreign application(ection 365(a) of any PC than the United States I preign application(s) for	Title 35, United States C s) for patent or inventor's T International Applicatio isted below and have als patent or inventor's certif ore that of the application	or plant breeder's n which designated at olidentified below, by ficate(s) or PCT
Prior Foreign Application(s	1		Priority Claimed
PCT/EP04/10969 (Number)	PCT (Country)	01/October/2004 (Day/Mon/Year Filed)	X Yes No
103 48 098.6	DE	11/October/2003	X Yes No
(Number)	(Country)	(Day/Mon/Year Filed)	
(Number)	(Country)	(Day/Mon/Year Filed)	YesNo

We hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, we acknowledge the duly to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status - patent, pend., abandon.)
(Application Serial No.)	(Filing Date)	(Status - patent, pend., abandon)
We hereby claim the benefit application(s) listed below:	t under 35 U.S.C. Section	n 119(e) of any United States provisional
(Application Serial No.)	(Filing Date)	(Status - patent, pentl., abandon.)
(Application Serial No.)	(Filing Date)	(Status - patent, penc., abandon.)

POWER OF ATTORNEY: As named inventors, we hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

NAMES	REGISTRATION NUMBERS
Charles N.J. Ruggiero	28.468
Paul D. Greeley	31,019
J. Robert Dean	33,490
John Yankovich	42,240

SEND CORRESPONDENCE TO:	DIRECT TELEPHONE CALLS TO:
Charles N.J. Ruggiero	
Ohlandt, Greeley, Ruggiero & Perle, L.L.P.	Charles N.J. Ruggiero
One Landmark Square, 10th Floor	Telephone: (203) 327-4500
Stamford, Connecticut 06901-2682	Telefax: (203) 327-6401

We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF INVENTOR	LAST NAME. LANGE	FIRST NAME ULRICH	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Rektor-Forestier- Straße 7	CITY & STATE Mainz, GERMANY	ZIP CODE 55122

Inventor's signature	Whith Kye	Date	20.40	, 2007
	Uirich LANGE			

FULL NAME OF INVENTOR	LAST NAME LENTES	FIRST NAME FRANK	MIDDLE NAME THOMAS
RESIDENCE & CITIZENSHIP	CITY Bingen	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Goethestrasse 9	CITY & STATE Bingen, GERMANY	ZIP CODE 55411

Inventor's signature _	Fresh Therese I FURMO	_Date	, 2007
	Frank-Thomas LENTES		

FULL NAME OF INVENTOR	LAST NAME LANGSDORF	FIRST NAME ANDREAS	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Ingelheim	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Grundstrasse 53	CITY & STATE Ingelheim, GERMANY	ZIP CODE 55218

Inventor's signature	Date	, 2007
Andress I ANCEDODE		

FULL NAME OF INVENTOR	LAST NAME LANGE	FIRST NAME ULRICH	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Rektor-Forestier- Straße 7	CITY & STATE Mainz, GERMANY	ZIP CODE 55122

Inventor's signature Ulrich LANGE	Date	2007
OILICH LANGE		

FULL NAME OF INVENTOR	LAST NAME LENTES	FIRST NAME FRANK	MIDDLE NAME THOMAS
RESIDENCE & CITIZENSHIP	CITY Bingen	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Goethestrasse 9	CITY & STATE Bingen, GERMANY	ZIP CODE 55411

Inventor's signature F-1. Date 4/16 & 2007

FULL NAME OF INVENTOR	LAST NAME LANGSDORF	FIRST NAME ANDREAS	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Ingelheim	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Grundstrasse 53	CITY & STATE Ingelhelm, GERMANY	ZIP CODE 55218

Inventor's signature	Dale	2007
Andress I ANGSDOR		

FULL NAME OF INVENTOR	LAST NAME LANGE	FIRST NAME ULRICH	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Rektor-Forestier- Straße 7	CITY & STATE Mainz, GERMANY	ZIP CODE 55122

Inventor's signature	Date	. 2007
Ulrich LANGE		

FULL NAME OF INVENTOR	LAST NAME LENTES	FIRST NAME FRANK	MIDDLE NAME THOMAS
RESIDENCE & CITIZENSHIP	CITY Bingen	STATE OR COUNTRY GERMANY	CITIZENS:-IIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Goethestrasse 9	CITY & STATE Bingen, GERMANY	ZIP CODE 55411

Inventor's signature	Date, 2007	7
Frank-Thomas LEN		-

FULL NAME OF INVENTOR	LAST NAME LANGSDORF	FIRST NAME ANDREAS	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Ingelheim	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Grundstrasse 53	CITY & STATE Ingelheim, GERMANY	ZIP CODE 55218

Inventor's signature Lands LANGSDORF Date 416 1/29, 200

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FULL NAME OF INVENTOR	LAST NAME KUNERT	FIRST NAME CHRISTIAN	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz-Kastel	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Roemerstraße 75	CITY & STATE Mainz - Kastel GERMANY	ZIP CODE 55252

Inventor's signature Christian KUNFRT Date Play 4, \$ 2007

FULL NAME OF INVENTOR	LAST NAME B.UTLLESFELD	FIRST NAME FRANK	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Frankfurt	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Uhlandstrasse 46	CITY & STATE Frankfurt, GERMANY	ZIP CODE 60314

Inventor's signature	Date	2007
rianic record	I ESPELLI	

FULL NAME OF INVENTOR	LAST NAME KUNERT	FIRST NAME CHRISTIAN	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Majnz-Kastel	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Roemerstraße 75	CITY & STATE Mainz - Kastel GERMANY	ZIP CODE 55252

Inventor's signature	Date	. 2007
Christian KUNERT		

FULL NAME OF INVENTOR	LAST NAME BUELLESFELD	FIRST NAME FRANK	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Frankfurt	STATE OR COUNTRY GERMANY	CITIZENSHIP
POST OFFICE ADDRESS	P.O. ADDRESS Uhlandstrasse 46	CITY & STATE Frankfurt, GERMANY	ZIP CODE 60314

Inventor's signature_	Fre Sidstald	Date	04/11	2007
	Frank BUF LLESFELD			·